

ENGINEERING CHANGE NOTICE

Date:	98.12.17			ECN #:	143
Project No.:	D350-588 / D350-600	Created By:	KE	Checked By:	UP
Project Name:	AFT BAGGAGE DOOR KIT SPACEPOD	Approved By:	KE (proj. manager)	Approved By:	(management if req'd) N/A
Description of Change:					
Released D2857 REV. A D2858 REV. A D2859 REV. A (588 only) DSI 9127 REV. A (600 only) DSI 9128 REV. A			} Redesigned Hinges for 350 Aft Baggage door and 350 SpacePod New Hinges are direct replacement for D2138 } D2139 } HINGE D2140 } PARTS and D2141 } D2142 } BUSHINGS		
Notification/Acceptance		Affected ✓	Authorization		
QA		✓	P394 Verbal from JB to proceed with latch re-design to replace SS hinges w/ machined Aluminum Parts		
Production		✓			
Planning		✓			
Marketing		✓			
Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Update Blue File	✓		KE	98.12.18	KE 98.12.18
Update Pink File	✓		"	"	KE 98.12.18
Update D-Part Master Binder	✓		"	"	KE 99.01.06
Update Grey Project Binder 600/588	✓		"	"	KE 99.01.06
Update DEO Binder	✓		"	"	KE 98.12.18
Update Master Document List	✓	N/A	pre ISO "	"	KE 98.12.18
Update Drawing Approval Record	✓		"	"	KE 98.12.18
Notify TCA of Change		✓			
Notify FAA of Change		✓			
Notes:					
- PRODUCTION, D2141 & D2142 Bushings are no longer used in hinge design. Keep current stock, but do not order more.					
- PRODUCTION / PLANNING new Hinge Parts (D2857, D2858, D2859) are direct replacements for D2138, D2139, D2140 Hinge brackets. Do not make any more of the old Hinge brackets.					
- MKTG, new Hinges should be sold (not old SS. Hinges) New ones are machined AL. DSI's issued for hinge substitution in 350 Aft Baggage Door and 350 SpacePod.					
- IPPs should be updated to reflect new P/Ns for hinges.					
- IPPs to be created for D2857 thru D2859.					